



## Tool Model: 25 XLT

### Pressure/Torque Conversion Chart

PRESSURE IN: PSI	ft-lbs	NM
1500	3960	5369
1600	4216	5716
1700	4472	6063
1800	4728	6410
1900	4984	6757
2000	5240	7104
2100	5496	7451
2200	5752	7799
2300	6008	8146
2400	6264	8493
2500	6520	8840
2600	6776	9187
2700	7032	9534
2800	7288	9881
2900	7544	10228
3000	7800	10575
3100	8059	10926
3200	8318	11278
3300	8577	11629
3400	8836	11980
3500	9095	12331
3600	9354	12682
3700	9613	13033
3800	9872	13384
3900	10131	13736
4000	10390	14087
4100	10644	14431
4200	10898	14776
4300	11152	15120
4400	11406	15464
4500	11660	15809
4600	11914	16153
4700	12168	16497
4800	12422	16842
4900	12676	17186
5000	12930	17530
5100	13190	17883
5200	13450	18236
5300	13710	18588
5400	13970	18941
5500	14230	19293
5600	14490	19646
5700	14750	19998

PRESSURE IN: PSI	ft-lbs	NM
5800	15010	20351
5900	15270	20703
6000	15530	21056
6100	15785	21401
6200	16040	21747
6300	16295	22093
6400	16550	22438
6500	16805	22784
6600	17060	23130
6700	17315	23476
6800	17570	23821
6900	17825	24167
7000	18080	24513
7100	18341	24867
7200	18602	25221
7300	18863	25574
7400	19124	25928
7500	19385	26282
7600	19646	26636
7700	19907	26990
7800	20168	27344
7900	20429	27698
8000	20690	28052
8100	20952	28407
8200	21214	28762
8300	21476	29117
8400	21738	29472
8500	22000	29828
8600	22262	30183
8700	22524	30538
8800	22786	30893
8900	23048	31248
9000	23310	31604
9100	23568	31953
9200	23826	32303
9300	24084	32653
9400	24342	33003
9500	24600	33353
9600	24858	33702
9700	25116	34052
9800	25374	34402
9900	25632	34752
10000	25890	35102

Set the pressure on the pump that corresponds to the torque value.

Always ensure that gauge calibration certificate is current.